

DOOR DRILLING ORDER FORM

Company Name: _____
 Account No: _____
 Delivery Address: _____

 Tel: _____

Order Reference: _____
 Order Date: _____
 Date Required: _____
 Contact Name: _____
 Range: _____

Order Details
 Please specify all drilling requirements in the form provided below. For reference to our standard drilling positions, please view our drilling guide. Standard drill holes are charged at £1.00 per hole. Special drilling positions are charged at £1.35 per hole.

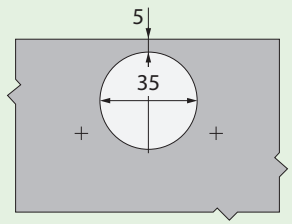
Qty	Colour	Stock Reference/size	Base/ Wall	No. Drill Holes	Drill: Yes/No	Handing: Left/Right/Top	Standard Drilling: Yes/No	SPECIAL INSTRUCTIONS		
								Top/Bottom Drill Hole Position - Centres	Other Drilling Positions	Notes
Eg.1	GREY	1965X596	N/A	4	Yes	RIGHT	NO	150MM	2 X 720MM	

Please review your order confirmation and respond with ‘good to go’ or any changes required. Once we receive your acknowledgement the order will be actioned and cannot be changed. Please allow a lead of 2 extra days for drilling during this testing period.

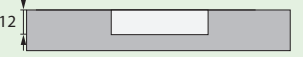
DRILLING GUIDE - LAY-ON RANGES

STANDARD SETTINGS

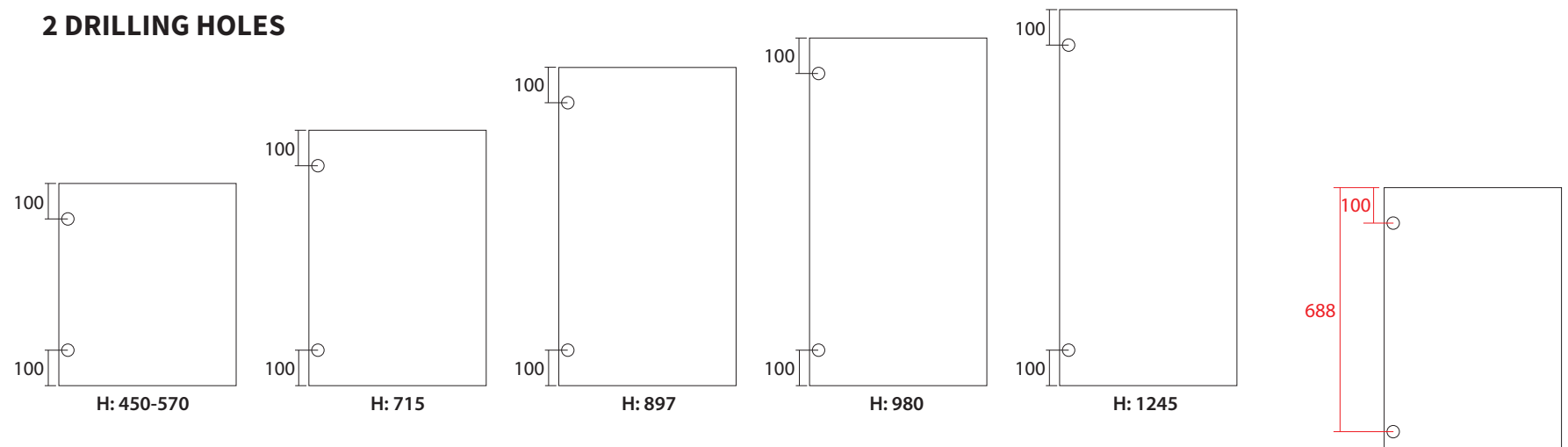
DRILLING POSITION



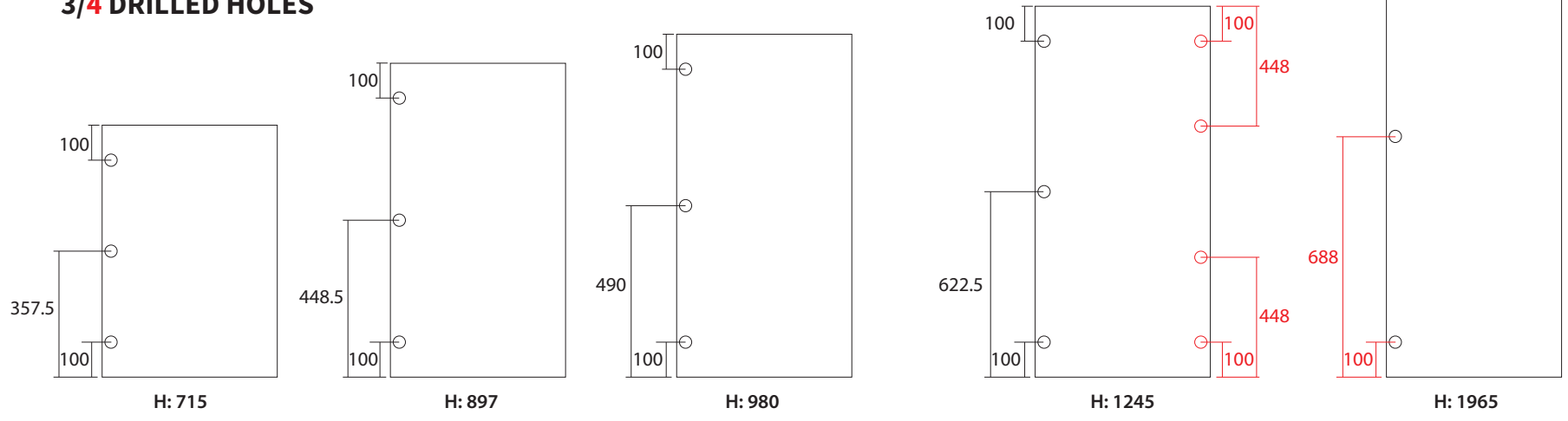
DRILLING DEPTH



2 DRILLING HOLES



3/4 DRILLED HOLES

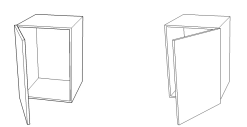


Standard Drilling

Standard drilling positions are 100mm from top/bottom of the door to the centres and include drilled pilot holes.

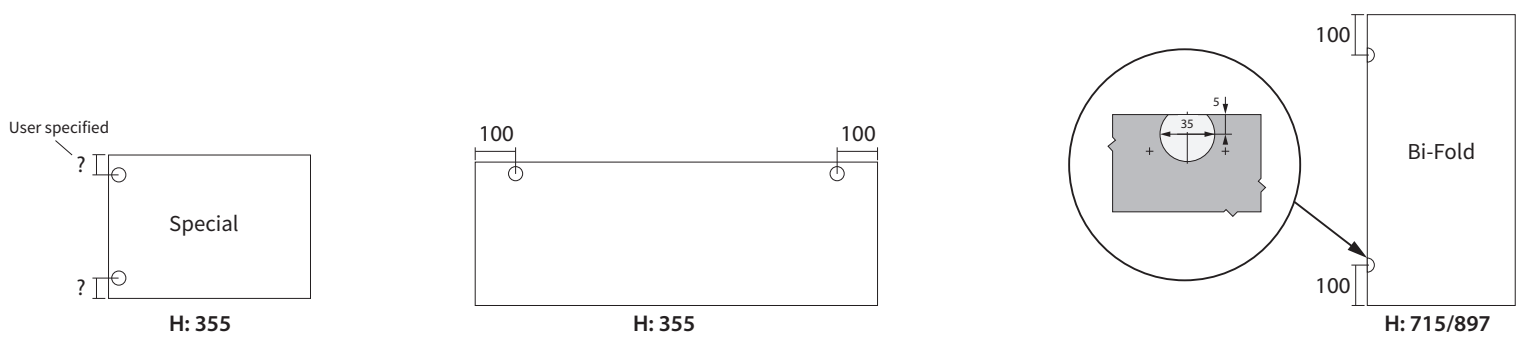
Doors can be drilled to suit Blum inserta/knock in hinges on request.

Door Handing



Left Handing Right Handing

WALL AND CORNER DOORS



IN-FRAME DRILLING POSITIONS

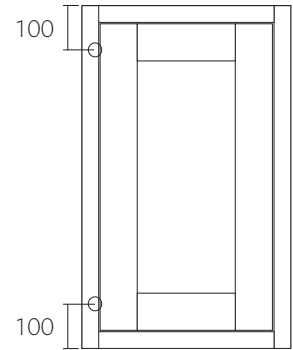
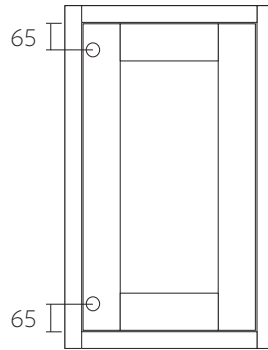
All doors are drilled to the listed specification unless stated otherwise. Standard door sets are drilled from the top/bottom of the door, whilst combination door sets are drilled from the top/bottom of the frame.

2 DRILLING HOLES

STANDARD SETS

COMBINATION SETS

For doors measuring up to 992 high.

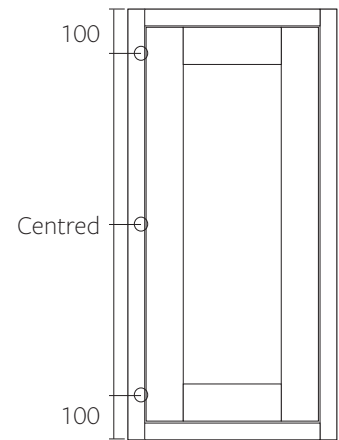
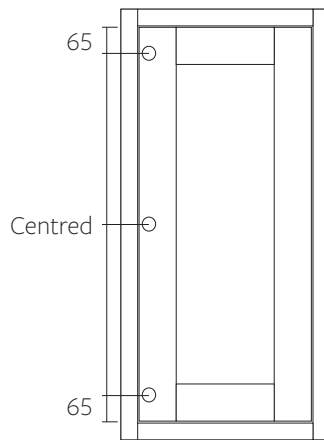


3 DRILLING HOLES

STANDARD SETS

COMBINATION SETS

For doors measuring between 1200 and 1250 high.

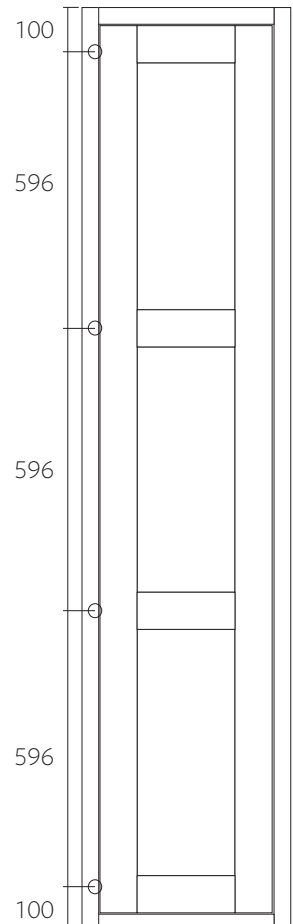
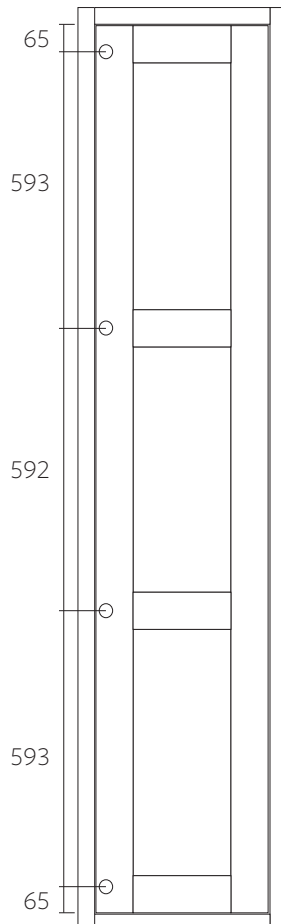


4 DRILLING HOLES

STANDARD SETS

COMBINATION SETS

For doors measuring 1988 high.

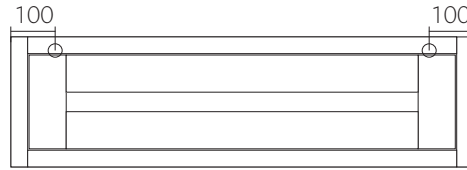


IN-FRAME DRILLING POSITIONS

All doors are drilled to the listed specification unless stated otherwise. Standard door sets are drilled from the top/bottom of the door, whilst combination door sets are drilled from the top/bottom of the frame.

280X1000 COMBINATION SET

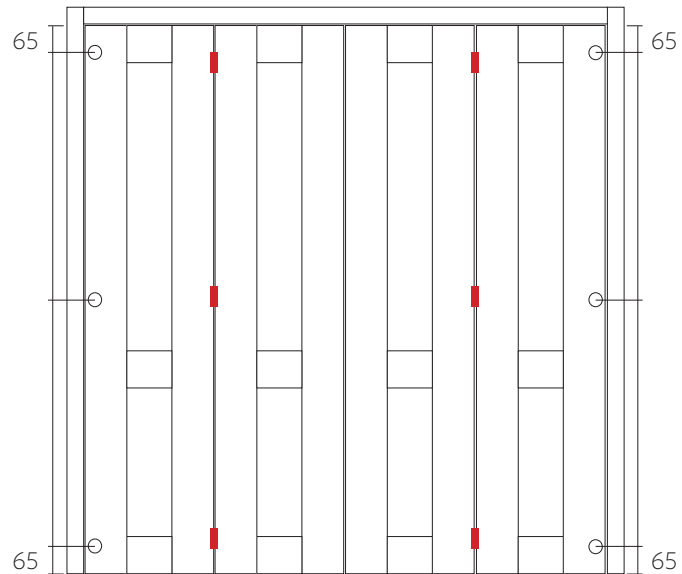
For 280x1000 American fridge/freezer combination set.



FOUR DOOR PANTRY SET

Drill holes are inserted on the two outside doors only. All doors are pre-notched for butt hinges.

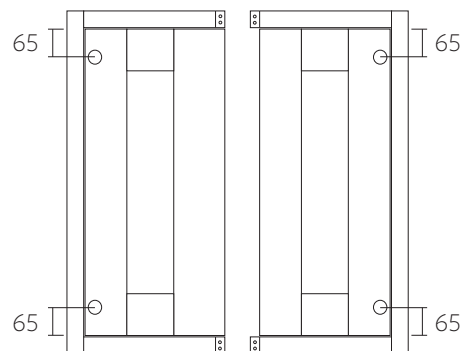
The red box ■ indicates the position of the notched areas.



CORNER DOOR SETS

Corner doors are not designed for a bi-folding hinge and must be hinged separately.

Blum 170° hinges are recommended. (HINGE170IF)



DRAWERLINE SETS

Drawerline door set drilling example.

